



WB Mexico City (43')_18

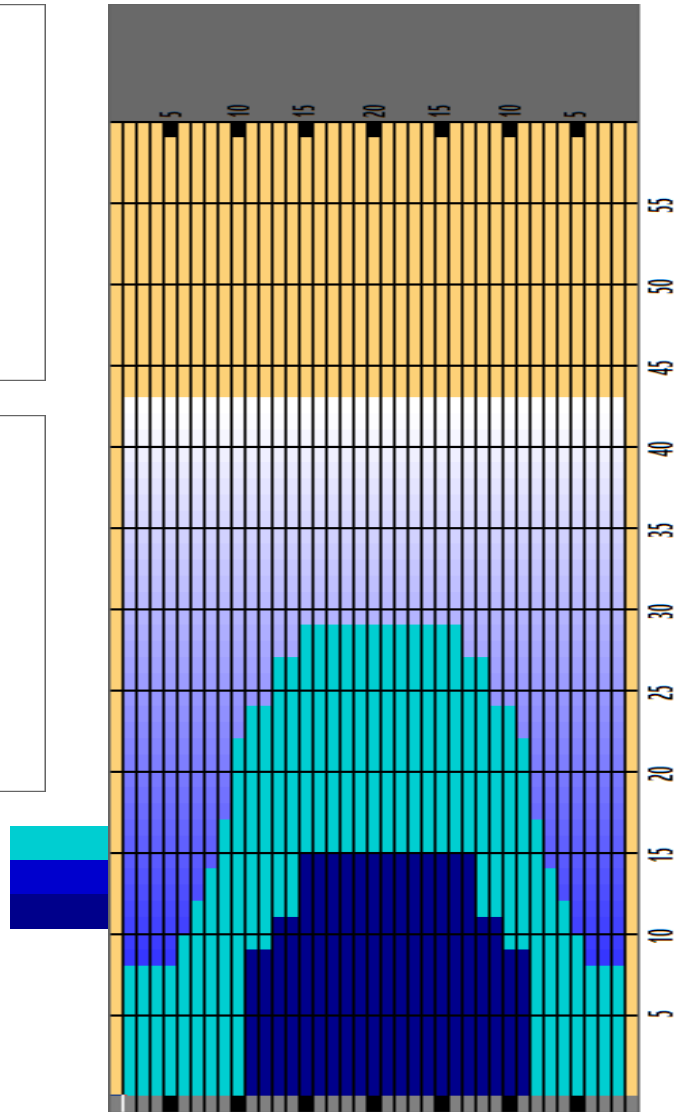


Oil Pattern Distance	43	Reverse Brush Drop	35	Oil Per Board	Multi ul
Forward Oil Total	22.95 mL	Reverse Oil Total	2.55 mL	Volume Oil Total	25.5 mL
Tank Configuration	ALT	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	50	10	3	259	0.0	8.5	8.5	12950
2	6L	5R	1	50	14	3	30	8.5	10.4	1.9	1500
3	7L	6R	1	50	14	3	28	10.4	12.3	1.9	1400
4	8L	7R	1	50	18	3	26	12.3	14.8	2.5	1300
5	9L	8R	1	50	18	3	24	14.8	17.3	2.5	1200
6	10L	9R	2	50	18	3	44	17.3	22.4	5.1	2200
7	11L	10R	1	50	18	3	20	22.4	24.9	2.5	1000
8	13L	12R	1	50	18	3	16	24.9	27.4	2.5	800
9	15L	14R	1	50	18	3	12	27.4	29.9	2.5	600
10	2L	2R	0	50	22	3	0	29.9	35.0	5.1	0
11	2L	2R	0	50	30	3	0	35.0	43.0	8.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	0	43.0	15.0	-28.0	0
2	15L	13R	1	50	26	3	13	15.0	11.4	-3.6	650
3	13L	11R	1	50	18	3	17	11.4	8.9	-2.5	850
4	11L	9R	1	50	14	3	21	8.9	7.0	-1.9	1050
5	2L	2R	0	50	10	3	0	7.0	0.0	-7.0	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.5	1.48	1.04	1.01	1.3	2.32

